



CERTYFIKAT

Certificate

Nr/No. CSW/0234/2024

Jednostka Certyfikująca Systemy Zarządzania UDT-CERT

UDT-CERT Management Systems Certification Body

poświadcza, że firma:

certifies that the company:

WAKRO SP. Z O.O.

UL. ZDZIESZOWICKA 51, KRĘPNA, 47-330 ZDZIESZOWICE

wdrożyła oraz stosuje wymagania jakości w spawalnictwie zgodnie z normą
has implemented and maintains quality requirements in welding system in compliance with

PN-EN ISO 3834-2:2021-09

Zakres certyfikacji według załącznika

Scope of certification according to the annex

Data udzielenia certyfikacji: Date of certification granting:	14.12.2012	Cykl certyfikacji ważny: Certification cycle validity:	Od/from 25.06.2024 do/to 13.05.2027
Data ważności poprzedniego cyklu certyfikacji: Date of preceding certification validity:	13.05.2024		

Certyfikat wydano na podstawie auditu przeprowadzonego w dniach 10-12.06.2024 r.
Certificate issued on the basis of an audit carried out on 10-12.06.2024



AC 078

Dyrektor Departamentu Certyfikacji
i Oceny Zgodności
Director of Certification and Conformity
Assessment Department

Jacek Niemczyk

Warszawa, dn. 25.06.2024



www.udt.gov.pl



Urząd Dozoru Technicznego, 02-353 Warszawa, ul. Szczęśliwicka 34



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UDT-CERT MANAGEMENT SYSTEMS CERTIFICATION BODY

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2021

No. CSW/0234/2024

Issue I of 25.06.2024

1) Type of products:

fixed pressure tanks, non-pressure and low-pressure tanks for toxic, corrosive and flammable materials, pipelines, steel structures, elements of pressure and non-pressure tanks;

2) Scope of work:

manufacture, assembly, repair, modernization.

3) Product standards / specifications:

PN-EN 13445 Unfired pressure vessels

PN-EN 13480 Metallic industrial piping

PN-EN 1090-2 Execution of steel structures and aluminum structures - Part 2:
Technical requirements for steel structures

WUDT-UC Technical conditions of Office of Technical Inspection (UDT).
Pressure equipment.

Norma / specyfikacja; Tytuł normy / specyfikacji wyrobu;

4) Application methods of welding (acc. to PN-EN ISO 4063):

- 111, 135, 141.

5) Parent materials (acc. to ISO / TR 15608):

1.1, 1.2, 7.1, 8.1;

6) Welding personnel:

welders have checked qualifications according to the requirements of the standard: PN-EN ISO 9606-1, PN-EN ISO 14732.





UDT-CERT MANAGEMENT SYSTEMS CERTIFICATION BODY

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7) Welding coordination personnel:

Tomasz Lepich nr IWE 00764/2010 is qualified in accordance with the standard PN-EN ISO 14731.

8) NDT personnel:

personnel with proven skills in accordance with the requirements of the standard PN-EN ISO 9712, Competences verified by the manufacturer (regarding only VT).

9) Documents used by manufacturers, other than specified under Clause 2.2 of standard PN-EN ISO 3834-5:

ISO/TR 17671-2

Welding - Recommendations for welding of metallic materials -- Part 2: Arc welding of ferritic steels.

PN-EN 1011-2

Welding - Recommendations for welding of metallic materials - Part 2: Arc welding of ferritic steel.

PN-EN 1011-3

Welding - Recommendations for welding of metallic materials - Part 3: Arc welding of stainless steel.

10) Regulations regarding the surveillance over the certificate issued are included in the contract no. 97296/CS/2024 of 12.04.2024 on certification for the compliance with the PN-EN ISO 3834-2:2021.

11) The certificate expires if the obligations stipulated in the contract no. 97296/CS/2024 of 12.04.2024 on certification for the compliance with the PN-EN ISO 3834-2:2021 are not satisfied.

Director of Certification and Conformity
Assessment Department

Jacek Niemczyk

